

Qty.	Description
1	CR 20-8 A-F-A-E-HQQE  Note! Product picture may differ from actual product Product No.: 96500514 Vertical, non-self-priming, multistage, in-line, centrifugal pump for installation in pipe systems and mounting on a foundation. The pump has the following characteristics: - Impellers and intermediate chambers are made of Stainless steel, EN 1.4301. - Pump head and base are made of Cast iron. - The shaft seal has assembly length according to EN 12756. - Power transmission is via cast iron split coupling. - Pipework connection is via DIN flanges. The motor is a 3-phase AC motor. Controls: Terminal box position: 6 Frequency converter: None Liquid: Pumped liquid: Water Liquid temperature range: -20 .. 120 °C Selected liquid temperature: 20 °C Density: 998.2 kg/m³ Technical: Pump speed on which pump data are based: 2924 rpm Rated flow: 21 m³/h Rated head: 95.1 m Pump orientation: Vertical Shaft seal arrangement: Single Primary shaft seal: HQQE Code for shaft seal: HQQE Approvals: CE,EAC,UKCA,SEPRO, Approvals for drinking water: WRAS,ACS Curve tolerance: ISO9906:2012 3B Materials:



Company name:

Created by:

Phone:

Date:

9/9/2026

Qty.	Description
1	Type key, code for rubber components. E = EPDM, V=FKM: E Base: Cast iron EN 1561 EN-GJL-250 ASTM A48-35B Impeller: Stainless steel EN 1.4301 AISI 304 Type key, code for materials: A Bearing: SIC Installation: Maximum ambient temperature: 60 °C Maximum operating pressure: 16 bar Max pressure at stated temp: 16 bar / 120 °C 16 bar / -20 °C Type of connection: DIN Size of inlet connection: DN 50 Size of outlet connection: DN 50 Pressure rating for connection: PN 25 Flange size for motor: FF300 Terminal box position: 6 Electrical data: Motor standard: IEC Motor type: 160MB Rated power - P2: 11 kW Power (P2) required by pump: 11 kW Mains frequency: 50 Hz Rated voltage: 3 x 380-415D/660-690Y V Rated current: 20,8-19,8/12,0-11,8 A Starting current: 660-780 % Cos phi - power factor: 0.88-0.84 Rated speed: 2940-2950 rpm IE Efficiency class: IE3 Motor efficiency at full load: 91.2 % Motor efficiency at 3/4 load: 91.8 % Motor efficiency at 1/2 load: 91.3-91.2 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Dust/Jetting Insulation class (IEC 85): F Built-in motor protection: PTC Motor No: 85U17524 Others: Minimum efficiency index, MEI ≥: 0.70 Net weight: 146 kg Gross weight: 174 kg



Company name:

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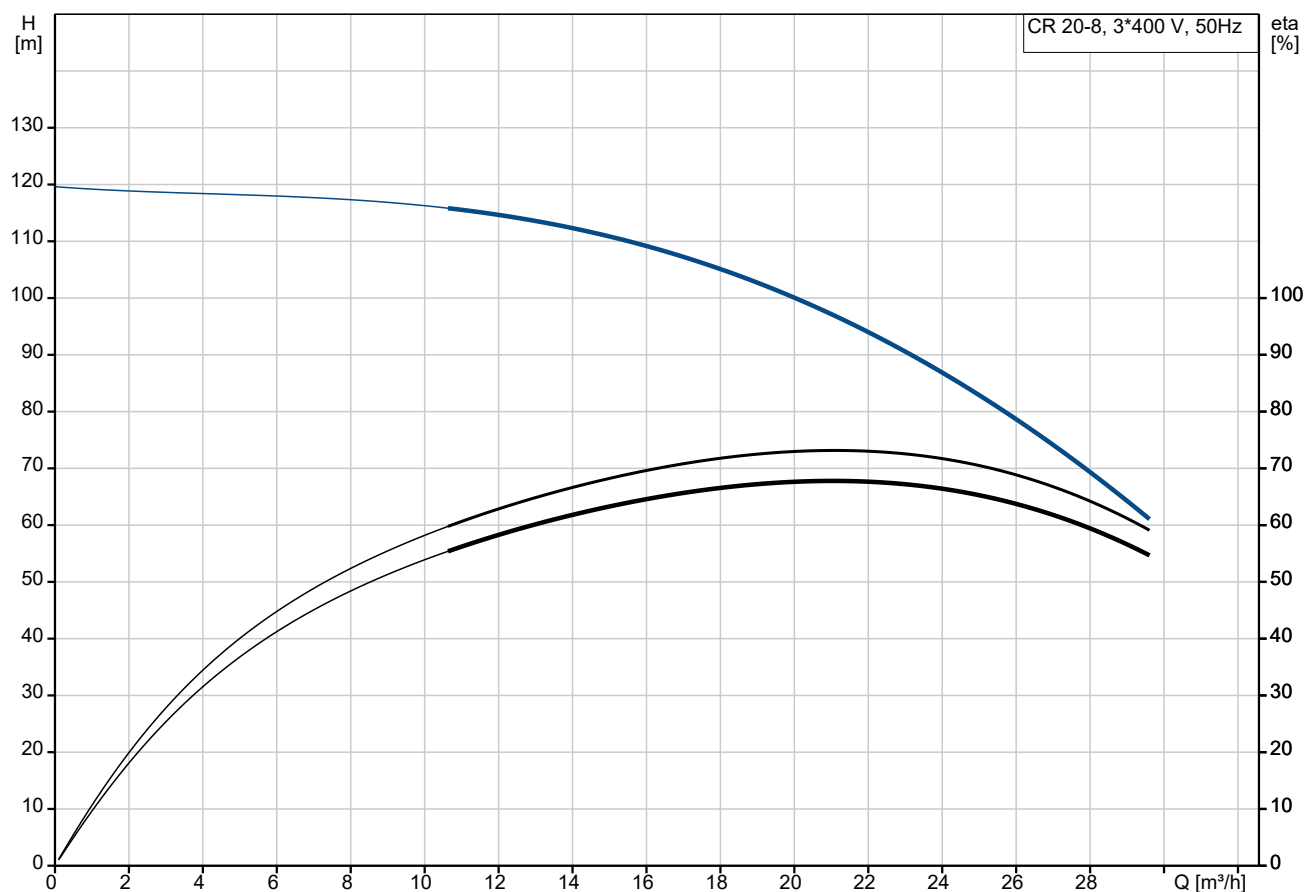
Phone:

Date:

9/9/2026

Qty.	Description
1	Shipping volume: 0.488 m³ Danish VVS No.: 385905080 Swedish RSK No.: 5823492 Finnish LVI No.: 4925451 Country of origin: SG Custom tariff no.: 84137099.90

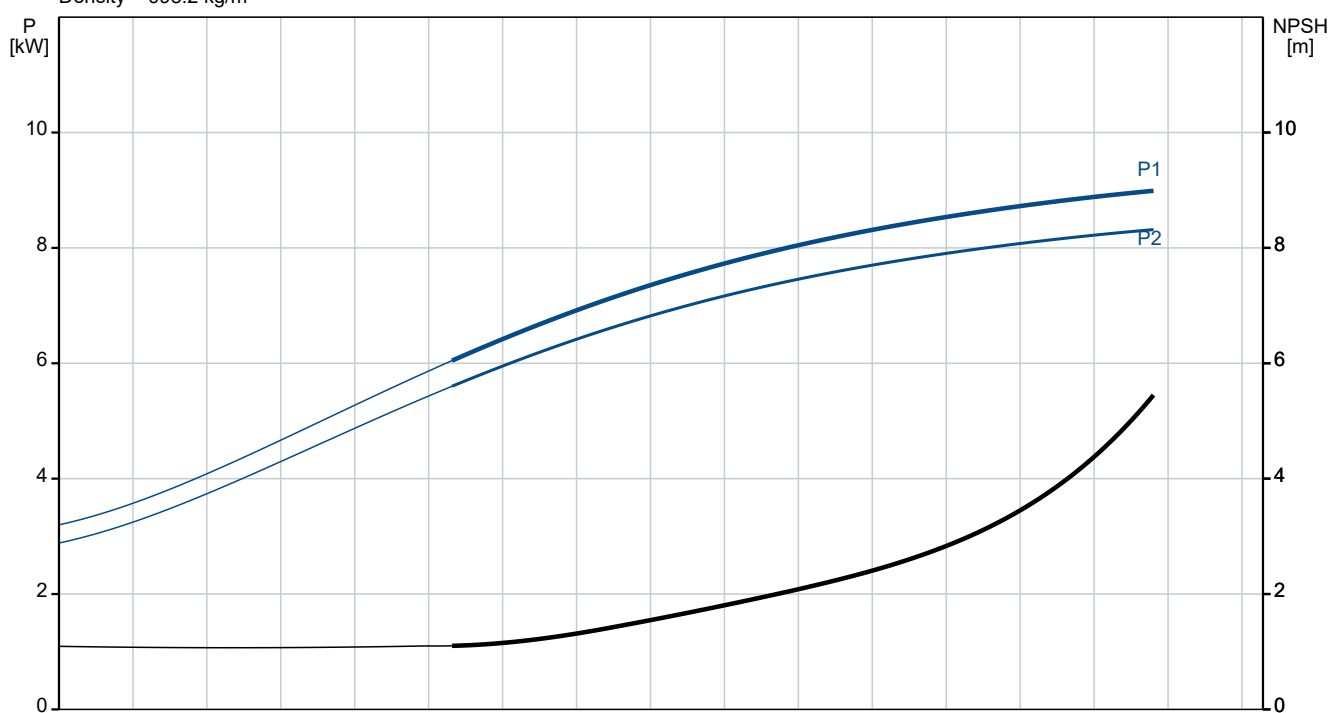
96500514 CR 20-8 A-F-A-E-HQQE 50 Hz



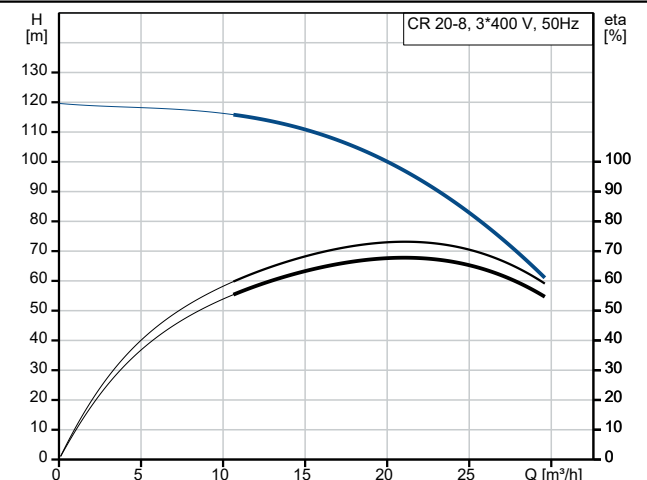
Pumped liquid = Water

Liquid temperature during operation = 20 °C

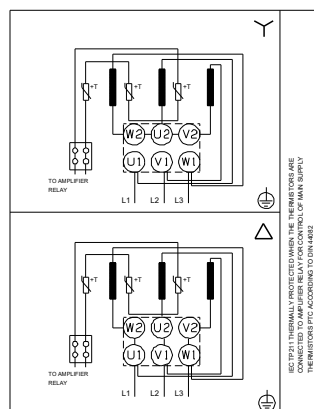
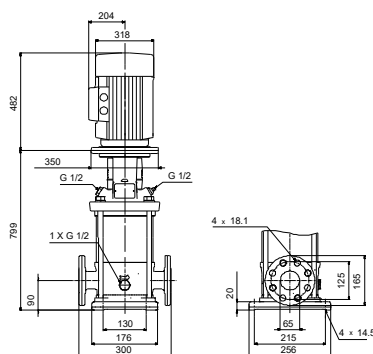
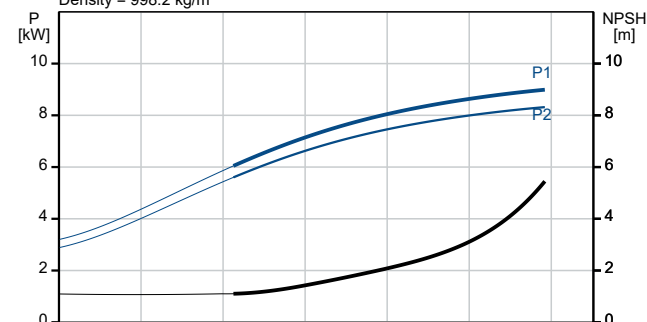
Density = 998.2 kg/m³



Description	Value
General information:	
Product name:	CR 20-8 A-F-A-E-HQQE
Product No:	96500514
EAN number:	5700396203348
Technical:	
Pump speed on which pump data are based:	2924 rpm
Rated flow:	21 m ³ /h
Rated head:	95.1 m
Maximum head:	118 m
Stages:	8
Impellers:	8
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Primary shaft seal:	HQQE
Code for shaft seal:	HQQE
Approvals:	CE, EAC, UKCA, SEPRO,
Approvals for drinking water:	WRAS, ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Pump type:	CR
Materials:	
Type key, code for rubber components. E = EPDM, V=FKM:	E
Base:	Cast iron
	EN 1561 EN-GJL-250
	ASTM A48-35B
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Type key, code for materials:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	16 bar
Max pressure at stated temp:	16 bar / 120 °C
	16 bar / -20 °C
Type key, code for pipework connection:	F
Type of connection:	DIN
Size of inlet connection:	DN 50
Size of outlet connection:	DN 50
Pressure rating for connection:	PN 25
Flange size for motor:	FF300
Terminal box position:	6
Connect code:	F
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 .. 120 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m ³
Electrical data:	
Motor standard:	IEC



Pumped liquid = Water
Liquid temperature during operation = 20 °C
Density = 998.2 kg/m³





Company name:

Created by:

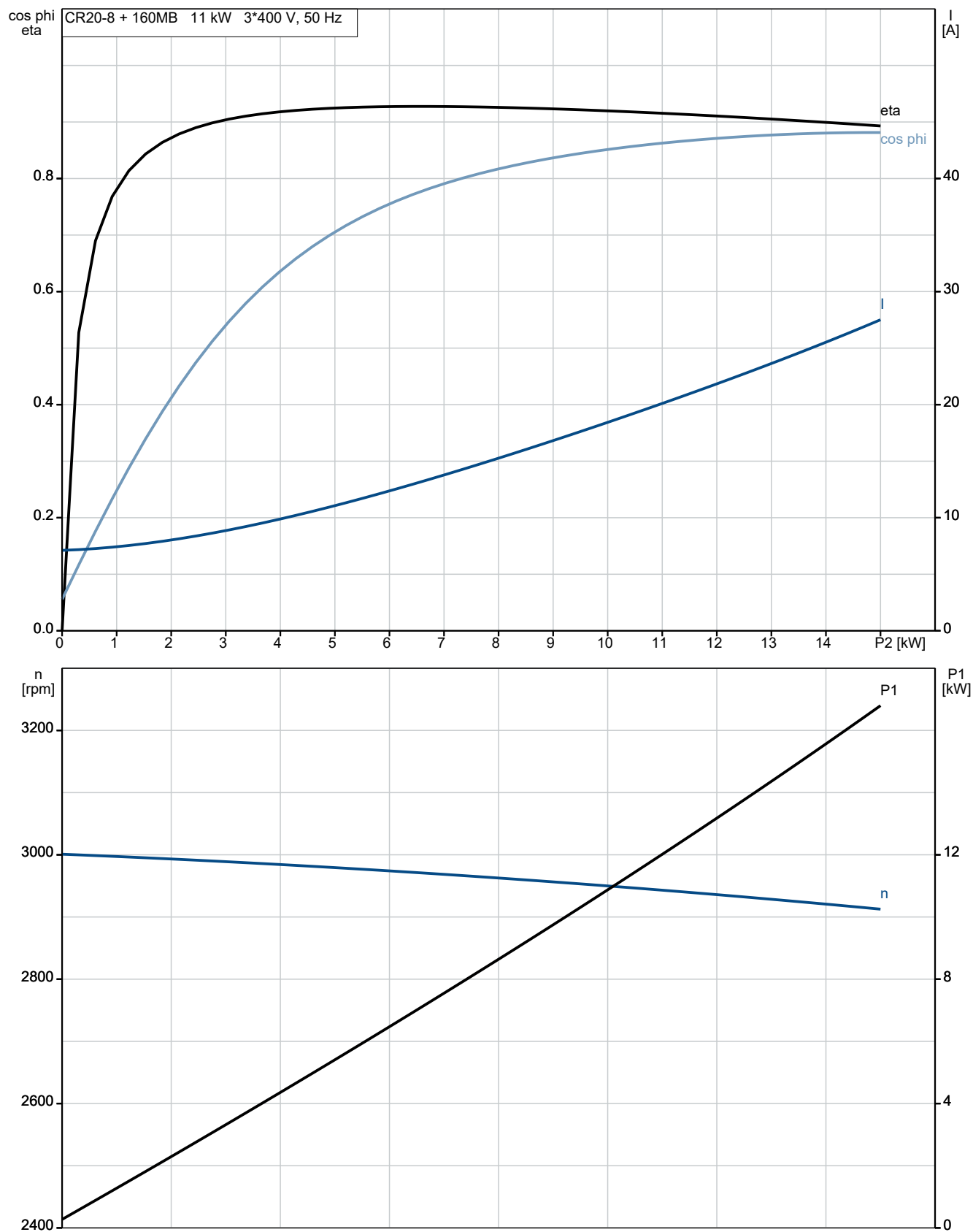
Phone:

Date:

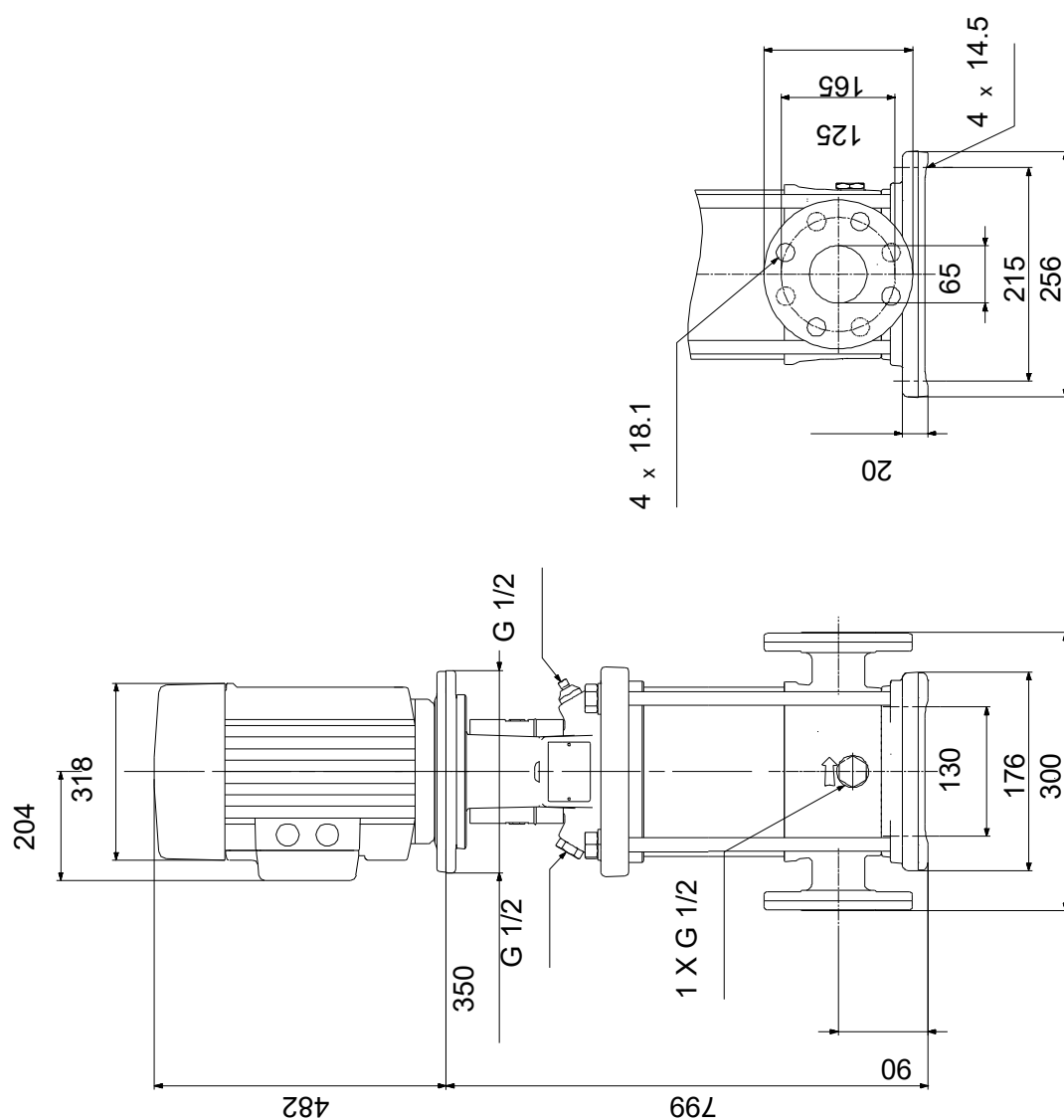
9/9/2026

Description	Value
Motor type:	160MB
Rated power - P2:	11 kW
Power (P2) required by pump:	11 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D/660-690Y V
Rated current:	20,8-19,8/12,0-11,8 A
Starting current:	660-780 %
Cos phi - power factor:	0.88-0.84
Rated speed:	2940-2950 rpm
IE Efficiency class:	IE3
Motor efficiency at full load:	91.2 %
Motor efficiency at 3/4 load:	91.8 %
Motor efficiency at 1/2 load:	91.3-91.2 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55 Dust/Jetting
Insulation class (IEC 85):	F
Built-in motor protection:	PTC
Motor No:	85U17524
Controls:	
Terminal box position:	6
Frequency converter:	None
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	146 kg
Gross weight:	174 kg
Shipping volume:	0.488 m³
Danish VVS No.:	385905080
Swedish RSK No.:	5823492
Finnish LVI No.:	4925451
Country of origin:	SG
Custom tariff no.:	84137099.90

96500514 CR 20-8 A-F-A-E-HQQE 50 Hz

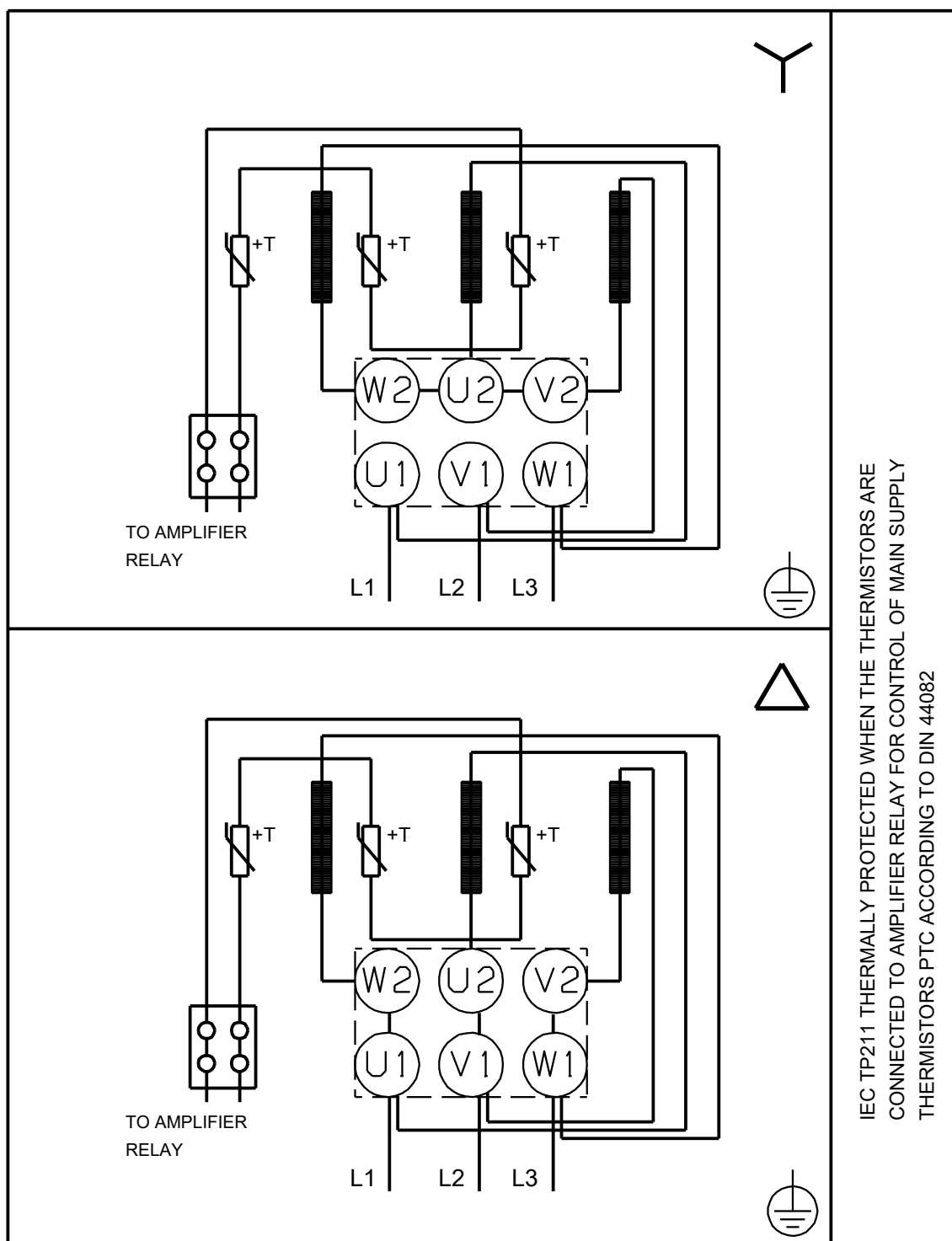


96500514 CR 20-8 A-F-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.
Disclaimer: This simplified dimensional drawing does not show all details.

96500514 CR 20-8 A-F-A-E-HQQE 50 Hz



IEC TP211 THERMALLY PROTECTED WHEN THE THERMISTORS ARE
CONNECTED TO AMPLIFIER RELAY FOR CONTROL OF MAIN SUPPLY
THERMISTORS PTC ACCORDING TO DIN 44082

Note! All units are in [mm] unless others are stated.